First Hit Clear Generate Collection Print Fwd Refs Bkwd Refs

Generate OACS

## Search Results - Record(s) 1 through 1 of 1 returned.

☐ 1. Document ID: US 20040170445 A1

Using default format because multiple data bases are involved.

L85: Entry 1 of 1

File: PGPB

Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Moore, Darin L. Morrisville NC US
Daniels, Matthew P. Pittsboro NC US

US-CL-CURRENT: 399/109

Generate Collection Print Fwd Refs	Bkwd Refs Generate
Term	Documents
SHUTTER	194313
SHUTTERS	38114
APERATURE	7147
APERATURES	3196
IRIS	37957
IRI	273935
ARM	1526675
ARMS	915755
SUPPORT	3637495
SUPPORTS	1241190
FIN	207062

(L84 AND ((SHUTTER OR SHIELD\$3 OR APERATURE
OR IRIS) WITH (ARM OR SUPPORT OR FIN OR
CHIP)) ).PGPB,USPT,USOC,EPAB,JPAB,DWPI,TDBD.

Display Format: - Change Format

Previous Page Next Page Go to Doc#

PALM Intrane	t					
Application Number		SEARCH				
IDS Flag Cle  IDS Information	arance for App	1	3			
	Content	Mailroom Date	Entry Number	IDS Review	Reviewer	
	M844	12-15-2005	16	v	12-23-2005 11:22:51 ssurl	es
	<b></b>		UPD	ATE		<del></del>

# **WEST Search History**

*********** <b>*</b>	3882288888888888 <b>1</b>	***************************************	***************************************
Hide Items	Restore	(Clear	

DATE: Tuesday, February 28, 2006

Hide?	<u>Set</u> <u>Name</u>	Query	<u>Hit</u> Count
	DB=F	PGPB, USPT, USOC, EPAB, JPAB, DWPI, TDBD; PLUR=YES; OP=ADJ	
	L85	L84 and ((shutter or shield\$3 or aperature or iris) with (arm or support or fin or chip))	1
	L84	L72 and ((drum) with (cover\$4 or shutter or shield\$3) with ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device)))	2
	L83	L79 and ((drum) with (cover\$4 or shutter or shield\$3) with ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device)))	1
	L82	L80 and ((drum) with (cover\$4 or shutter or shield\$3) with ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device)))	1
	L81	L80 and ((drum) with (cover\$4 or shutter or shield\$3))	4
	L80	L79 and ((reus\$3 or recycl\$3 or convert\$3 or conversion or insert\$4 or modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with (different or another or second) with (type or kind or model\$3 or device or system or apparatus))	5
	L79	L72 and ((remov\$4 or modify\$3 or reus\$3 or recycl\$4 or convert\$3 or conversion or insert\$4 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((shutter or shield\$3 or aperature or iris) with (arm or support or fin or chip)))	13
	L78	L77 and ((reus\$3 or recycl\$3 or convert\$3 or conversion or insert\$4 or modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with (different or another or second) with (type or kind or model\$3 or device or system or apparatus))	5
	L77	L72 and ((remov\$4 or modify\$3 or reus\$3 or recycl\$4 or convert\$3 or conversion or insert\$4 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((shutter or shield\$3 or aperature or iris) with (arm or support or chip)))	13
	L76	L75 and ((reus\$3 or recycl\$3 or convert\$3 or conversion or insert\$4 or modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with (different or another or second) with (type or kind or model\$3 or device or system or apparatus))	5
	L75	L72 and ((remov\$4 or modify\$3 or reus\$3 or recycl\$4 or convert\$3 or conversion or insert\$4 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 and remanufactur\$4 or recondition\$4) with	13

	((shutter or shield\$3 or aperature or iris) with (arm or support or chip)))	
L74	L73 and ((remov\$4 or modify\$3 or recycl\$4 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 and remanufactur\$4 or recondition\$4) with ((shutter or shield\$3 or aperature or iris) with (arm or support or chip)))	1
L73	L72 and ((reus\$3 or recycl\$3 or convert\$3 or conversion or insert\$4) with ((toner) with (cartridge)) with (different or another or second) with (type or kind or model\$3 or device or system or apparatus))	2
L72	399/109.ccls.	175
L71	L70 and ((reus\$3 or recycl\$3 or convert\$3 or conversion or insert\$4) with ((toner) with (cartridge)) with (different or another or second) with (type or kind or model\$3 or device or system or apparatus))	1
L70	L69 and ((drum or shutter or cover or shield\$4) with (arm or support or projection))	8
L69	L68 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or recycl\$4) with ((toner) with (cartridge)))	9
L68	L67 and ((toner) with (cartridge))	30
L67	L3 and ((remov\$4 or modify\$3 or recycl\$4 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 and remanufactur\$4 or recondition\$4) with ((shutter or shield\$3 or aperature or iris) with (arm or support or chip)))	38
L66	L3 and ((remov\$4 or modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 and remanufactur\$4 or recondition\$4) with ((shutter or shield\$3 or aperature or iris) with (arm or support or chip)))	38
L65	L64 and ((drum or shutter or cover or shield\$4) with (arm or support or projection))	0
L64	20040114959	2
L63	L62 and ((drum or shutter or cover or shield\$4) with (arm or support or projection))	1
L62	L61 and ((toner) with (cartridge))	10
L61	L60 and (matthew.in.)	1065
L60	("daniels".in.)	119263
L59	L58 and ((toner) with (cartridge))	9
L58	L57 and ((drum or shutter or cover or shield\$4) with (arm or support or projection))	67
L57	L56 and ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device or reservoir))	1518
L56	(daniels.in.)	119263
L55	((reus\$3 or recycl\$3 or convert\$3 or conversion) with ((toner) with (cartridge)) with (different or another) with (type or kind or model\$3))	5
L54	L53 and (model\$3)	7
L53	L52 and ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device	97

	or reservoir))	
L52	L51 and ((drum or shutter or cover or shield\$4) with (arm or support or projection))	137
L51	L50 and (arm or support or projection)	158
L50	L49 and (operat\$3 or operation\$4 or function\$4 or work\$4)	191
L49	L48 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4 or conver\$4 or conver\$3) with ((toner) with (cartridge)))	196
L48	L47 and ((toner) with (cartridge))	1151
L47	((drum) with (cover\$4 or shutter or shield\$3))	39882
L46	L45 and (jig)	5
L45	L44 and (((toner) with (cartridge)) with ((drum) with (cover\$4 or shutter or shield\$3)))	22
L44	L43 and ((remov\$4 or cut\$4) with (cover\$4 or shutter or shield\$3 or arm or support))	135
L43	L42 and ((drum) with (cover\$4 or shutter or shield\$3))	181
L42	L41 and ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device or reservoir))	603
L41	L40 and (toner)	1340
L40	((cartridge) with (recycl\$4 or conver\$4 or refurbish\$4 or remanufactur\$4))	8071
L39	L38 and ((drum) with (cover\$4 or shutter or shield\$3))	3
L38	L37 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with(operat\$4 or function\$4 or work\$4) with (first or primary or initial or type or kind) with (second or secondary or another or type or kind))	30
L37	L36 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with(operat\$4 or function\$4 or work\$4) with (first or primary or initial or type or kind))	46
L36	L35 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)) with(operat\$4 or function\$4 or work\$4))	190
L35	L34 and (first or primary or initial or second or secondary or another or type or kind)	992
L34	L33 and (first or primary or initial or system or device or apparatus on instrument or printer or copier or xerograp\$4)	1053
L33	L31 and (operat\$3 or operation\$4 or function\$3 or functionable or work\$4)	1063
L32	L31 and (operat\$4 or function\$4 or work\$4)	1061
L31	((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)))	1329
L30	L29 and (jig)	12

L29	L28 and ((remov\$4 or cut\$4) with (cover\$4 or shutter or shield\$3 or arm or support))	97
L28	L26 and (remov\$4 or cut\$4)	128
L27	L26 and ((mount\$4 or attach\$4 or secur\$3) with (chip))	5
L26	L25 and ((drum) with (cover\$4 or shutter or shield\$3))	129
L25	L17 and ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device))	461
L24	L20 and((mount\$4 or attach\$4 or secur\$3) with (chip))	4
L23	L22 and((mount\$4 or attach\$4 or secur\$3) with (chip))	2
L22	L21 and (jig)	6
L21	L20 and (patch\$4 or cover\$4 or fill\$3)	42
L20	L19 and (remov\$4 or hole or mount\$4 or cut\$4 or attach\$4)	43
L19	L18 and ((waste or ((used or old or used-up or empty) with toner) or trash or rubbish) with (bin or receptacle or contain\$4 or collection or collect\$3 or device))	43
L18	L17 and ((shutter or shield\$3 or aperature or iris) with (arm or support or chip))	63
L17	L16 and (drum)	772
L16	L15 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4) with ((toner) with (cartridge)))	1329
L15	L2 and (modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 or remanufactur\$4 or recondition\$4)	11244
L14	L2 and (modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4 and remanufactur\$4 or recondition\$4)	10004
L13	L12 and (jig or cutter)	1
L12	L11 and ((shutter or shield\$3 or aperature or iris) with (arm or support or chip))	23
L11	L10 and (arm or support or chip)	78
L10	L8 and ((drum) with (shutter or shield\$3 or aperature or iris))	94
L9	L8 and (shutter or shield\$3 or aperature or iris)	195
L8	L7 and (drum)	576
L7	L6 and (bin or receptacle or contain\$4 or collection or collect\$3 or device)	814
L6	L5 and (waste or ((used or old or used-up or empty) with toner) or trash or rubbish)	848
L5	L4 and ((modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4) with ((toner) with (cartridge)))	1201
L4	L3 and ((toner) with (cartridge))	7256
L3	L2 and (modify\$3 or modifi\$4 or modification or refurbish\$4 of alter\$3 or adapt\$4 or adjust\$3 or chang\$4)	11186
L2	L1 and (cartridge)	21031
L1	(toner)	223770

Generate Collection Fwd Refs **Bkwd Refs** First Hit Clear Print Generate OACS

Search Results - Record(s) 1 through 1 of 1 returned.

☐ 1. Document ID: US 20040170445 A1

Using default format because multiple data bases are involved.

L74: Entry 1 of 1

File: PGPB

Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

CITY STATE COUNTRY NAME

NC US Morrisville Moore, Darin L. US

Daniels, Matthew P. Pittsboro NC

US-CL-CURRENT: 399/109

Generate Collection Print Ewo	d Refs Bkwd Refs Generate
	I Do annow to
Term	Documents
MODIFICATION	990018
MODIFICATIONS	2499660
OF	756632
OFS	3244
SHUTTER	194313
SHUTTERS	38114
APERATURE	7147
APERATURES	3196
IRIS	37957
IRI	273935
ARM	1526675

(L73 AND ((REMOV\$4 OR MODIFY\$3 OR RECYCL\$4 OR MODIFI\$4 OR MODIFICATION OR REFURBISH\$4 OF ALTER\$3 OR ADAPT\$4 OR ADJUST\$3 OR CHANG\$4 AND REMANUFACTUR\$4 OR RECONDITION\$4) WITH ((SHUTTER OR SHIELD\$3 OR APERATURE OR IRIS) WITH (ARM OR SUPPORT OR CHIP))) ).PGPB,USPT,USOC,EPAB,JPAB,DWPI,TDBD.

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First Hit Clear Generate Collection Print Fwd Refs Bkwd Refs
Generate OACS

Search Results - Record(s) 1 through 13 of 13 returned.

☐ 1. Document ID: US 20050135836 A1

Using default format because multiple data bases are involved.

L75: Entry 1 of 13

File: PGPB

Jun 23, 2005

PGPUB-DOCUMENT-NUMBER: 20050135836

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20050135836 A1

TITLE: Methods for printer cartridge conversion

PUBLICATION-DATE: June 23, 2005

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Rogers, Justin Lee Sanford NC US Jones, James H. Fayetteville NC US

US-CL-CURRENT: 399/109

Fulls Title: Citation Front Review Classification Date Reference Sequences Attachments Claims RMC Draw Dr

☐ 2. Document ID: US 20040170445 A1

L75: Entry 2 of 13 File: PGPB Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Moore, Darin L. Morrisville NC US
Daniels, Matthew P. Pittsboro NC US

US-CL-CURRENT: 399/109

Full Title: Citation Front Review Classification Date Reference Sequences Attachments Claims NMC Disc. D.

☐ 3. Document ID: US 20040105698 A1

L75: Entry 3 of 13

File: PGPB

Jun 3, 2004

PGPUB-DOCUMENT-NUMBER: 20040105698

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040105698 A1

TITLE: Process cartridge remanufacturing method

PUBLICATION-DATE: June 3, 2004

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Yamaguchi, Koji Numazu-shi JP Mori, Tomonori Numazu-shi JP Yoshino, Yasufumi Numazu-shi JP

US-CL-CURRENT: 399/109; 399/343

Full Title Citation Front Review Classification Date Reference Sequences Attachments Claims KMC Draw De

☐ 4. Document ID: US 20020159787 A1

-

File: PGPB

· Oct 31, 2002

PGPUB-DOCUMENT-NUMBER: 20020159787

PGPUB-FILING-TYPE: new

L75: Entry 4 of 13

DOCUMENT-IDENTIFIER: US 20020159787 A1

TITLE: Process cartridge remanufacturing method

PUBLICATION-DATE: October 31, 2002

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Chadani, Kazuo Shizuoka-ken JP
Matsuzaki, Hiroomi Mishima-shi JP
Miyabe, Shigeo Numazu-shi JP
Suzuki, Akira Odawara-shi JP

US-CL-CURRENT: 399/109

Full Title Citation Front Reviews Classification Cate Reference Sequences Attachments Claims NMC Draw. U.

☐ 5. Document ID: US 20010041080 A1

L75: Entry 5 of 13

File: PGPB

Nov 15, 2001

Record List Display Page 3 of 7

PGPUB-DOCUMENT-NUMBER: 20010041080

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010041080 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 15, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, AkiraFunabashi-shiJPYasuda, SatoshiTokyoJPKakumi, YoshiyukiTuchiura-shiJP

US-CL-CURRENT: 399/103; 399/109, 399/113

Full Title Citation Front Review Classification Cate Reference Sequences Affachments Claims Dulc Draw D

☐ 6. Document ID: US 20010036373 A1

L75: Entry 6 of 13 File: PGPB Nov 1, 2001

PGPUB-DOCUMENT-NUMBER: 20010036373

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010036373 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 1, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, AkiraFunabashi-shiJPYasuda, SatoshiTokyoJPKakumi, YoshiyukiTuchiura-shiJP

US-CL-CURRENT: 399/109; 399/103

Full Title Citation Front Revision Classification Cate Reference Sequences Attachments Claims NMC Craw. U

☐ 7. Document ID: US 6931226 B2

L75: Entry 7 of 13 File: USPT Aug 16, 2005

US-PAT-NO: 6931226

DOCUMENT-IDENTIFIER: US 6931226 B2

TITLE: Process cartridge remanufacturing method

Record List Display Page 4 of 7

DATE-ISSUED: August 16, 2005

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Chadani; Kazuo Shizuoka-ken JP
Matsuzaki; Hiroomi Mishima JP
Miyabe; Shigeo Numazu JP
Suzuki; Akira Odawara JP

US-CL-CURRENT: 399/109

Full Titte Citation Front Review Class	fileation Cate Reference	Claims   KNAC   Drave Dr
☐ 8. Document ID: US 691509		
L75: Entry 8 of 13	File: USPT	Jul 5, 2005

US-PAT-NO: 6915092

DOCUMENT-IDENTIFIER: US 6915092 B2

TITLE: Process cartridge remanufacturing method

DATE-ISSUED: July 5, 2005

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Yamaguchi; Koji Numazu JP Mori; Tomonori Numazu JP Yoshino; Yasufumi Numazu JP

US-CL-CURRENT: 399/109; 399/111

Full Titl≥ Citation Front Review Classifi	Filon Ceica Researce	Claims KWG Draw Dr
☐ 9. Document ID: US 6577829	B2	
L75: Entry 9 of 13	File: USPT	Jun 10, 2003

US-PAT-NO: 6577829

DOCUMENT-IDENTIFIER: US 6577829 B2

\*\* See image for <u>Certificate of Correction</u> \*\*

TITLE: REMANUFACTURING METHOD FOR A PROCESS CARTRIDGE HAVING A TONER SEAL THAT IS UNSEALED UPON THE START OF USE OF THE CARTRIDGE COMPRISING THE STEPS OF SEPARATING FIRST AND SECOND UNITS OF THE CARTRIDGE AND RECOUPLING THE UNITS WITHOUT REMOUNTING THE TONER SEAL

DATE-ISSUED: June 10, 2003

INVENTOR-INFORMATION:

Record List Display Page 5 of 7

NAME CITY STATE ZIP CODE COUNTRY

Higeta;AkiraFunabashiJPYasuda;SatoshiTokyoJPKakumi;YoshiyukiTuchiuraJP

US-CL-CURRENT: 399/109

Full Title Citation Front Review Classification Gate Reference Grains Will Grew D

☐ 10. Document ID: US 6574445 B2

L75: Entry 10 of 13

File: USPT

Jun 3, 2003

US-PAT-NO: 6574445

DOCUMENT-IDENTIFIER: US 6574445 B2

\*\* See image for Certificate of Correction \*\*

TITLE: Method of remanufacturing process cartridge including additional seal

mounting step

DATE-ISSUED: June 3, 2003

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Higeta;AkiraFunabashiJPYasuda;SatoshiTokyoJPKakumi;YoshiyukiTuchiuraJP

US-CL-CURRENT: 399/103; 399/109

FULL CHAISIN FROM REVIEWS CLESSIFICATION Cate Retended

☐ 11. Document ID: US 6381430 B1

L75: Entry 11 of 13

File: USPT

Apr 30, 2002

US-PAT-NO: 6381430

DOCUMENT-IDENTIFIER: US 6381430 B1

TITLE: Assembling and disassembling methods for developing cartridge

DATE-ISSUED: April 30, 2002

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Yokomori; Kanji Odawara JP Kanno; Kazuhiko Odawara JP Kawai; Tachio Odawara JP

US-CL-CURRENT: 399/119; 399/109

Full Title Citation Front Reviews Classification Cate Reference Claims (2000) Uraw

☐ 12. Document ID: US 6029031 A

L75: Entry 12 of 13

File: USPT

Feb 22, 2000

US-PAT-NO: 6029031

DOCUMENT-IDENTIFIER: US 6029031 A

\*\* See image for Certificate of Correction \*\*

TITLE: Process cartridge and remanufacturing method

DATE-ISSUED: February 22, 2000

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Yokomori; Kanji Odawara JP Nomura; Yoshiya Toride JP Miyabe; Shigeo Numazu JP

US-CL-CURRENT: 399/109; 399/113

Full Tille Chation Front Review Classification Cate Reference Liains IVM Drew Co

☐ 13. Document ID: US 5839028 A

L75: Entry 13 of 13

File: USPT

Nov 17, 1998

US-PAT-NO: 5839028

DOCUMENT-IDENTIFIER: US 5839028 A

\*\* See image for Certificate of Correction \*\*

TITLE: Process cartridge and refilling method therefor

DATE-ISSUED: November 17, 1998

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Nomura; Yoshiya Toride JP Yokomori; Kanji Odawara JP Miyabe; Shigeo Numazu JP

US-CL-CURRENT: 399/109; 141/18

Full Title Citation Front Review Classification Cate Reference Claims RMC Crew Co

Term	Documents
CONVERSION	1005534
CONVERSIONS	59458
MODIFICATION	990018
MODIFICATIONS	2499660
OF	756632
OFS	3244
SHUTTER	194313
SHUTTERS	38114
APERATURE	7147
APERATURES	3196
IRIS	37957
(L72 AND ((REMOV\$4 OR MODIFY\$3 OR REUS\$3 OR RECYCL\$4 OR CONVERT\$3 OR CONVERSION OR INSERT\$4 OR MODIFI\$4 OR MODIFICATION OR REFURBISH\$4 OF ALTER\$3 OR ADAPT\$4 OR ADJUST\$3 OR CHANG\$4 AND REMANUFACTUR\$4 OR RECONDITION\$4) WITH ((SHUTTER OR SHIELD\$3 OR APERATURE OR IRIS) WITH (ARM OR SUPPORT OR CHIP)))).PGPB,USPT,USOC,EPAB,JPAB,DWPI,TDBD.	13

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First Hit Clear Generate Collection Print Fwd Refs Bkwd Refs

Generate OACS

Search Results - Record(s) 1 through 5 of 5 returned.

☐ 1. Document ID: US 20050135836 A1

Using default format because multiple data bases are involved.

L78: Entry 1 of 5

File: PGPB

Jun 23, 2005

PGPUB-DOCUMENT-NUMBER: 20050135836

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20050135836 A1

TITLE: Methods for printer cartridge conversion

PUBLICATION-DATE: June 23, 2005

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Rogers, Justin Lee Sanford NC US
Jones, James H. Fayetteville NC US

US-CL-CURRENT: 399/109

Full Title Citation Front Review Classification Date Reference Sequences Attachments Claims KMC Diam De

☐ 2. Document ID: US 20040170445 A1

L78: Entry 2 of 5 File: PGPB Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Moore, Darin L. Morrisville NC US
Daniels, Matthew P. Pittsboro NC US

US-CL-CURRENT: 399/109

Full Title Citation Front Review Classification Cate Reference Sequences Attachments Claims NMC Crack Co

☐ 3. Document ID: US 20010041080 A1

L78: Entry 3 of 5

File: PGPB

Nov 15, 2001

PGPUB-DOCUMENT-NUMBER: 20010041080

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010041080 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 15, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, Akira Funabashi-shi JP Yasuda, Satoshi Tokyo JP Kakumi, Yoshiyuki Tuchiura-shi JP

US-CL-CURRENT: 399/103; 399/109, 399/113

Full Title Citation Front Review Classification Date Reference Sequences Attachments Claims KWC Draw Da

☐ 4. Document ID: US 20010036373 A1

L78: Entry 4 of 5

File: PGPB

Nov 1, 2001

PGPUB-DOCUMENT-NUMBER: 20010036373

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010036373 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 1, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, Akira Funabashi-shi JP Yasuda, Satoshi Tokyo JP Kakumi, Yoshiyuki Tuchiura-shi JP

US-CL-CURRENT: 399/109; 399/103

Full Titles Citation Front Review Classification Date Reference Sequences Attachments Claims KMC Draw De

☐ 5. Document ID: US 6577829 B2

L78: Entry 5 of 5 File: USPT Jun 10, 2003

US-PAT-NO: 6577829

Record List Display Page 3 of 4

DOCUMENT-IDENTIFIER: US 6577829 B2

## \*\* See image for <u>Certificate of Correction</u> \*\*

TITLE: REMANUFACTURING METHOD FOR A PROCESS CARTRIDGE HAVING A TONER SEAL THAT IS UNSEALED UPON THE START OF USE OF THE CARTRIDGE COMPRISING THE STEPS OF SEPARATING FIRST AND SECOND UNITS OF THE CARTRIDGE AND RECOUPLING THE UNITS WITHOUT REMOUNTING THE TONER SEAL

DATE-ISSUED: June 10, 2003

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Higeta;AkiraFunabashiJPYasuda;SatoshiTokyoJPKakumi;YoshiyukiTuchiuraJP

US-CL-CURRENT: 399/109

Term	Documents
CONVERSION	1005534
CONVERSIONS	59458
MODIFICATION	990018
MODIFICATIONS	2499660
OF	756632
OFS	3244
TONER	218085
TONERS	28788
CARTRIDGE	257397
CARTRIDGES	81983
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L78: Entry 1 of 5 File: PGPB Jun 23, 2005

DOCUMENT-IDENTIFIER: US 20050135836 A1

TITLE: Methods for printer cartridge conversion

#### Abstract Paragraph:

Techniques are provided for modifying a printer cartridge intended to operate in one type of printer to operate in another type of printer. In one aspect, a method of modifying a toner cartridge intended for operation in a first type of printer to operate in a second type of printer includes removing at least a portion of an old laser shutter fin attached to the toner cartridge at a first location, and attaching a new laser shutter fin to the toner cartridge at a second location, with second location differing from the first location. The old laser shutter fin was positioned to engage a laser shutter of the first type of printer, and the new laser shutter is positioned to engage a laser shutter of the second type of printer. In another aspect, the method may include attaching a chip mounting patch to the toner cartridge, and attaching a computer chip to the chip mounting patch, with the computer chip being compatible with the second type of printer. In another aspect, the method includes replacing a first type of transfer gear of the toner cartridge with a second type of transfer gear, with first type of transfer gear for operation with the first type of printer and said second type of transfer gear for operation.

# <u>Current US Classification, US Primary Class/Subclass</u>: 399/109

## Summary of Invention Paragraph:

[0007] In one aspect of the present invention, a method of modifying a toner cartridge intended for operation in a first type of printer to operate in a second type of printer includes removing at least a portion of an old laser shutter fin attached to the toner cartridge at a first location, and attaching a new laser shutter fin to the toner cartridge at a second location, with second location differing from the first location. The old laser shutter fin was positioned to engage a laser shutter of the first type of printer, and the new laser shutter is positioned to engage a laser shutter of the second type of printer.

#### CLAIMS:

- 1. A method of modifying a toner cartridge intended for operation in a first type of printer to operate in a second type of printer, the method comprising: removing at least a portion of a laser shutter fin attached to the toner cartridge at a first location; and attaching a new laser shutter fin to the toner cartridge at a second location, said second location differing from the first location.
- 9. A method of modifying a toner cartridge adapted for operation in a first type of printer to operate in a second type of printer, said toner cartridge comprising a laser shutter fin located in a first location to engage a laser shutter of the first type of printer, said toner cartridge not comprising an electronic chip, the method comprising: removing at least a portion of the laser shutter fin attached to the toner cartridge at the first location; attaching a new laser shutter fin to the toner cartridge at a second location, said second location differing from the first location; attaching a chip mounting patch to the toner cartridge; and attaching an

electronic chip to the chip mounting patch.

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L78: Entry 3 of 5 File: PGPB Nov 15, 2001

DOCUMENT-IDENTIFIER: US 20010041080 A1

TITLE: Remanufacturing method of process cartridge

#### Abstract Paragraph:

A remanufacturing method for a process cartridge which is detachably mountable to a main assembly of an electrophotographic image forming apparatus, wherein the process cartridge includes a first unit supporting an electrophotographic photosensitive drum and a second unit, which includes a developing frame supporting a developing roller, a developer accommodating portion for accommodating a developer to be used for development by the developing roller and a developer frame provided with a developer supply opening for supplying to the developing roller the developer accommodated in the developer accommodating portion, the first unit and second unit being rotatably coupled with each other, the method includes (a) a unit separating step of separating the first unit and the second unit from each other; (b) a developing roller dismounting step of dismounting the developing roller mounted to the second unit which has been separated by the separation step; an addition seal mounting step of mounting an addition seal along an original seal having been mounted to the developing frame along a longitudinal direction of the developing roller frame to prevent leakage of the developer through between the developing roller and the developing roller frame; (d) a developer refilling step of refilling the developer into the developer accommodating portion of the second unit which has been separated by the separation step; (e) a developing roller remounting step of remounting the developing roller to the second unit which has been separated by the separation step; and (f) a unit re-coupling step of recoupling the first unit and the second unit with each other, by which the process cartridge is remanufactured without remounting the toner seal to the developer supply opening having been unsealed by removing a toner seal upon start of used of the process cartridge.

# <u>Current US Classification, US Secondary Class/Subclass:</u> 399/109

#### Detail Description Paragraph:

[0089] The process cartridge B is provided with the drum shutter 18 (FIG. 16) which exposes or covers the transfer opening 13n by being moved by the movement of the process cartridge B during the mounting or dismounting of the process cartridge B, respectively. The drum shutter 18 is structured so that when the process cartridge B is out of the apparatus main assembly 14, the drum shutter 18 remains closed to protect the image transfer area of the photosensitive drum 7. Referring to FIG. 6, the drum shutter 18 is attached to the end portion of an arm 18a, and the end portion of a linking member 18b, and the arm 18a and linking member 18b are rotationally supported by the cleaning means holding frame portion 13. The arm 18a, linking member 18b, drum shutter 18, and cleaning means holding frame portion 13 constitute together a quadri-joint mechanism. The drum shutter 18 opens as the process cartridge B is inserted further into the apparatus main assembly 14, in the downward direction (direction in which lid 35 is closed), in FIG. 5, after the lever 23, the base portion of which is fixed to the supporting point 18c at which the arm 18a is supported by the cleaning means holding frame portion 13, comes into contact with a stationary stopper (unillustrated) with which the apparatus main assembly 14 is provided. The drum shutter 18 is closed by the resiliency of a

torsional coil spring 23a, as the process cartridge B is taken out of the apparatus main assembly 14. The torsional coil spring 23a is anchored to the supporting point 18c to keep the shutter arm 18a pressed in the clockwise direction (direction in which shutter 18 is closed).

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L78: Entry 4 of 5 File: PGPB Nov 1, 2001

DOCUMENT-IDENTIFIER: US 20010036373 A1

TITLE: Remanufacturing method of process cartridge

#### Abstract Paragraph:

A remanufacturing method for a process cartridge which is detachably mountable to a main assembly of an electrophotographic image forming apparatus, wherein the process <u>cartridge</u> includes a first unit supporting an electrophotographic photosensitive drum and a second unit, which includes a developing frame supporting a developing roller, a developer accommodating portion for accommodating a developer to be used for development by the developing roller and a developer frame provided with a developer supply opening for supplying to the developing roller the developer accommodated in the developer accommodating portion, the first unit and second unit being rotatably coupled with each other, the method includes (a) a unit separating step of separating the first unit and the second unit from each other; (b) a developing roller dismounting step of dismounting the developing roller mounted to the second unit which has been separated by the separation step; (c) a sealing step of sealing with a sealant a connecting portion between the developer frame and the developing frame at one longitudinal ends of the frames; (d) a developer refilling step of refilling the developer into the developer accommodating portion of the second unit which has been separated by the separation step; (c) a developing roller remounting step of remounting the developing roller to the second unit which has been separated by the separation step; and (f) a unit re-coupling step of recoupling the first unit and the second unit with each other, by which the process <u>cartridge</u> is <u>remanufactured</u> without remounting the <u>toner</u> seal to the developer supply opening having been unsealed by removing a toner seal upon start of used of the process cartridge.

# <u>Current US Classification, US Primary Class/Subclass</u>: 399/109

## Detail Description Paragraph:

[0089] The process cartridge B is provided with the drum shutter 18 (FIG. 16) Which exposes or covers the transfer opening 13n by being moved by the movement of the process cartridge B during the mounting or dismounting of the process cartridge B, respectively. The drum shutter 18 is structured so that when the process cartridge B is out of the apparatus main assembly 14, the drum shutter 18 remains closed to protect the image transfer area of the photosensitive drum 7. Referring to FIG. 6, the drum shutter 18 is attached to the end portion of an arm 18a, and the end portion of a linking member 18b, and the arm 18a and linking member 18b are rotationally supported by the cleaning means holding frame portion 13. The arm 18a, linking member 18b, drum shutter 18, and cleaning means holding frame portion 13 constitute together a quadri-joint mechanism. The drum shutter 18 opens as the process cartridge B is inserted further into the apparatus main assembly 14, in the downward direction (direction in which lid 35 is closed), in FIG. 5, after the lever 23, the base portion of which is fixed to the supporting point 18c at which the arm 18a is supported by the cleaning means holding frame portion 13, comes into contact with a stationary stopper (unillustrated) with which the apparatus main assembly 14 is provided. The drum shutter 18 is closed by the resiliency of a torsional coil spring 23a, as the process cartridge B is taken out of the apparatus main assembly 14. The torsional coil spring 23a is anchored to the supporting point Record Display Form Page 2 of 2

18c to keep the shutter arm 18a pressed in the clockwise direction (direction in which shutter 18 is closed).

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L78: Entry 5 of 5

File: USPT

Jun 10, 2003

DOCUMENT-IDENTIFIER: US 6577829 B2

### \*\* See image for Certificate of Correction \*\*

TITLE: REMANUFACTURING METHOD FOR A PROCESS CARTRIDGE HAVING A TONER SEAL THAT IS UNSEALED UPON THE START OF USE OF THE CARTRIDGE COMPRISING THE STEPS OF SEPARATING FIRST AND SECOND UNITS OF THE CARTRIDGE AND RECOUPLING THE UNITS WITHOUT REMOUNTING THE TONER SEAL

#### Brief Summary Text (14):

According to an aspect of the present invention, there is provided a remanufacturing method for a process cartridge which is detachably mountable to a main assembly of an electrophotographic image forming apparatus, wherein the process cartridge includes a first unit supporting an electrophotographic photosensitive drum and a second unit, which includes a developing frame supporting a developing roller, a developer accommodating portion for accommodating a developer to be used for development by the developing roller and a developer frame provided with a developer supply opening for supplying to the developing roller the developer accommodated in the developer accommodating portion, the first unit and second unit being rotatably coupled with each other, the method comprising: (a) a unit separating step of separating the first unit and the second unit from each other; (b) a developing roller dismounting step of dismounting the developing roller mounted to the second unit which has been separated by the separation step; (c) a sealing step of sealing with a sealant a connecting portion between the developer frame and the developing frame at one longitudinal end of the frames; (d) a developer refilling step of refilling the developer into the developer accommodating portion of the second unit which has been separated by the separation step; (e) a developing roller remounting step of remounting the developing roller to the second unit which has been separated by the separation step; and (f) a unit re-coupling step of re-coupling the first unit and the second unit with each other, by which the process cartridge is remanufactured without remounting the toner seal to the developer supply opening having been unsealed by removing a toner seal upon the start of use of the process cartridge.

### Detailed Description Text (33):

The process cartridge B is provided with the drum shutter 18 (FIG. 16) which exposes or covers the transfer opening 13n by being moved by the movement of the process cartridge B during the mounting or dismounting of the process cartridge B, respectively. The drum shutter 18 is structured so that when the process cartridge B is out of the apparatus main assembly 14, the drum shutter 18 remains closed to protect the image transfer area of the photosensitive drum 7. Referring to FIG. 6, the drum shutter 18 is attached to the end portion of an arm 18a, and the end portion of a linking member 18b, and the arm 18a and linking member 18b are rotationally supported by the cleaning means holding frame portion 13. The arm 18a, the linking member 18b, the drum shutter 18, and the cleaning means holding frame portion 13 constitute together a quadri-joint mechanism. The drum shutter 18 opens as the process cartridge B is inserted further into the apparatus main assembly 14, in the downward direction (direction in which lid 35 is closed), in FIG. 5, after the lever 23, the base portion of which is fixed to the supporting point 18c at which the arm 18a is supported by the cleaning means holding frame portion 13,

comes into contact with a stationary stopper (unillustrated) with which the apparatus main assembly 14 is provided. The drum shutter 18 is closed by the resiliency of a torsional coil spring 23a, as the process cartridge B is taken out of the apparatus main assembly 14. The torsional coil spring 23a is anchored to the supporting point 18c to keep the shutter arm 18a pressed in the clockwise direction (direction in which shutter 18 is closed).

<u>Current US Original Classification</u> (1): 399/109

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Search Results - Record(s) 1 through 4 of 4 returned.

☐ 1. Document ID: US 20040170445 A1

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L81: Entry 1 of 4

File: PGPB

Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Moore, Darin L. Morrisville NC US
Daniels, Matthew P. Pittsboro NC US

US-CL-CURRENT: 399/109

Full: Title: Citation Front Review Classification Date Reference Sequences Attachments Chairis KWC Draw Dr

☐ 2 Document ID: US 20010041080 A1

L81: Entry 2 of 4 File: PGPB Nov 15, 2001

PGPUB-DOCUMENT-NUMBER: 20010041080

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010041080 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 15, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, Akira Funabashi-shi JP
Yasuda, Satoshi Tokyo JP
Kakumi, Yoshiyuki Tuchiura-shi JP

US-CL-CURRENT: 399/103; 399/109, 399/113

Full Title Citation Front Review Classification Cate Reference Sequences Attachments Claims (2000 Draw D

☐ 3. Document ID: US 20010036373 A1

L81: Entry 3 of 4

File: PGPB

Nov 1, 2001

PGPUB-DOCUMENT-NUMBER: 20010036373

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20010036373 A1

TITLE: Remanufacturing method of process cartridge

PUBLICATION-DATE: November 1, 2001

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY

Higeta, Akira Funabashi-shi JP Yasuda, Satoshi Tokyo JP Kakumi, Yoshiyuki Tuchiura-shi JP

US-CL-CURRENT: 399/109; 399/103

Full Title Citation Fixet Review Classification Cate Reference Sequences Attachments Claims NMC Craw.U-

☐ 4. Document ID: US 6577829 B2

L81: Entry 4 of 4

File: USPT

Jun 10, 2003

US-PAT-NO: 6577829

DOCUMENT-IDENTIFIER: US 6577829 B2

\*\* See image for <u>Certificate of Correction</u> \*\*

TITLE: REMANUFACTURING METHOD FOR A PROCESS CARTRIDGE HAVING A TONER SEAL THAT IS UNSEALED UPON THE START OF USE OF THE CARTRIDGE COMPRISING THE STEPS OF SEPARATING FIRST AND SECOND UNITS OF THE CARTRIDGE AND RECOUPLING THE UNITS WITHOUT REMOUNTING THE TONER SEAL

DATE-ISSUED: June 10, 2003

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Higeta;AkiraFunabashiJPYasuda;SatoshiTokyoJPKakumi;YoshiyukiTuchiuraJP

US-CL-CURRENT: 399/109

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Term	Documents
DRUM	574226
DRUMS	113036
SHUTTER	194313
SHUTTERS	38114
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COVER	2383704
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Search Results - Record(s) 1 through 1 of 1 returned.

☐ 1. Document ID: US 20040170445 A1

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L83: Entry 1 of 1

File: PGPB

Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME

Moore, Darin L. Morrisville

STATE COUNTRY NC US

US

Daniels, Matthew P.

Pittsboro NC

US-CL-CURRENT: 399/109

Generate Collection Print Fwd Refs	Bkwd Refs Generate
Term	Documents
DRUM	574226
DRUMS	113036
SHUTTER	194313
SHUTTERS	38114
WASTE	683256
WASTES	68039
USED	10015691
USEDS	42
OLD	350106
OLDS	12071

(L79 AND ((DRUM) WITH (COVER\$4 OR SHUTTER OR SHIELD\$3) WITH ((WASTE OR ((USED OR OLD OR USED-UP OR EMPTY) WITH TONER) OR TRASH OR RUBBISH) WITH (BIN OR RECEPTACLE OR CONTAIN\$4 OR COLLECTION OR COLLECT\$3 OR DEVICE)))).PGPB,USPT,USOC,EPAB,JPAB,DWPI,TDBD.

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☐ 1. Document ID: US 20040170445 A1

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L84: Entry 1 of 2

File: PGPB

Sep 2, 2004

PGPUB-DOCUMENT-NUMBER: 20040170445

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20040170445 A1

TITLE: Systems and methods for toner cartridge conversion

PUBLICATION-DATE: September 2, 2004

INVENTOR-INFORMATION:

NAME

CITY

STATE

COUNTRY

Moore, Darin L.

Morrisville

NC

US

Daniels, Matthew P.

Pittsboro

NC

US

US-CL-CURRENT: 399/109

Full Title Citation Front Review Classification Date Reference Sequences Attachments Claims KMC	Draw De

☐ 2. Document ID: US 6505020 B1

L84: Entry 2 of 2

File: USPT

Jan 7, 2003

US-PAT-NO: 6505020

DOCUMENT-IDENTIFIER: US 6505020 B1

\*\* See image for <u>Certificate of Correction</u> \*\*

TITLE: Remanufacturing method of process cartridge

DATE-ISSUED: January 7, 2003

INVENTOR-INFORMATION:

NAME

CITY

STATE

ZIP CODE

COUNTRY

Higeta; Akira

Funabashi

JΡ

Kakumi; Yoshiyuki

Tuchiura

JP

US-CL-CURRENT: 399/109; 399/103, 399/111

Full Title Citation Front Review Classification Cate References

Claims (NMC) Draw De

Generate Collection Print Fwd Refs Bkwd Refs	Generate
erm	Documents
RUM	574226
RUMS	113036
HUTTER	194313
HUTTERS	38114
ASTE	683256
ASTES	68039
SED	10015691
SEDS	42
DLD	350106
DLDS	12071
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L72 AND ((DRUM) WITH (COVER\$4 OR SHUTTER OR SHIELD\$3) WITH ((WASTE OR ((USED OR OLD OR USED-UP OR EMPTY) WITH TONER) OR TRASH OR CUBBISH) WITH (BIN OR RECEPTACLE OR CONTAIN\$4 OR COLLECT\$3 OR DEVICE)))).PGPB,USPT,USOC,EPAB,JPAB,DWPI,TDBD.	2

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File: USPT

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L84: Entry 2 of 2

Jan 7, 2003

DOCUMENT-IDENTIFIER: US 6505020 B1

\*\* See image for <u>Certificate of Correction</u> \*\*
TITLE: Remanufacturing method of process cartridge

### Brief Summary Text (13):

According to another aspect of the present invention, there is provided a remanufacturing method of remanufacting a process cartridge comprising: (a) a step of preparing a used process cartridge which comprises a toner developing container, a cleaning container and pins for coupling the toner developing container and the cleaning container at opposite longitudinal ends of the process cartridge, the toner developing container including a toner accommodating portion, a toner supply opening, a developing roller and a developing blade; the cleaning container including an electrophotographic photosensitive drum; (b) a container separating step of separating the process cartridge into the toner developing container and the cleaning container by disengaging the pins from the process cartridge; (c) a developing roller dismounting step of dismounting the developing roller from the toner developing container separated by the container separating step; (d) a developing blade dismounting step of dismounting the developing blade from the toner developing container separated by the container separating step; (e) a sealing material filling step of filling a sealing material into a gap formed in the toner developing container extending longitudinally inside of an end seal provided at each of longitudinally opposite ends thereof; (f) a sealing material applying step of applying a sealing material to cover a portion of a sealing member exposed from the toner developing container, the sealing member being the provided at each of the opposite longitudinal ends at a position remote from the developing roller; (g) a developing blade mounting step of mounting the developing blade on the toner developer container having the sealing material; (h) a developing roller mounting step of mounting the developing roller on the toner developer container having the sealing material; (i) a toner refilling step of refilling the toner into the toner accommodating portion of the toner developing container having the sealing material, the developing blade and the developing roller; and (j) a container coupling step of coupling the toner developing container having the sealing material, the developing blade and the developing roller with the cleaning container by engaging the pins into them.

#### Detailed Description Text (308):

2. A remanufacturing method of remanufacting a process cartridge B comprising: (a) a step of preparing a <u>used</u> process cartridge B which comprises a <u>toner</u> developing <u>container</u> 12, a cleaning <u>container</u> 13 and pins for coupling the <u>toner</u> developing <u>container</u> 12 and the cleaning <u>container</u> 13 at opposite longitudinal ends of the process cartridge B, the <u>toner</u> developing <u>container</u> 12 including a <u>toner</u> accommodating portion 10a, a <u>toner</u> supply opening 12al, a developing roller 10d and a developing blade 10e; the cleaning <u>container</u> 13 including an electrophotographic photosensitive <u>drum</u> 7; (b) a <u>container</u> separating step of separating the process cartridge B into the <u>toner</u> developing <u>container</u> 12 and the cleaning <u>container</u> by disengaging the pins from the process cartridge B; (c) a developing roller 10d dismounting step of dismounting the developing roller 10d from the <u>toner</u> developing container 12 separated by the container separating step; (d) a developing blade 10e

dismounting step of dismounting the developing blade 10e from the toner developing container 12 separated by the container separating step; (e) a sealing material 64 filling step of filling a sealing material 64 into a gap formed in the toner developing container 12 extending longitudinally inside of an end seal 34 provided at each of longitudinally opposite ends thereof; (f) a sealing material 64 applying step of applying a sealing material 64 to cover a portion of a sealing member exposed from the toner developing container 12, the sealing member being the provided at each of the opposite longitudinal ends at a position remote from the developing roller 10d; (g) a developing blade 10e mounting step of mounting the developing blade 10e on the toner developer container having the sealing material 64; (h) a developing roller 10d mounting step of mounting the developing roller 10d on the toner developer container having the sealing material 64; (i) a toner refilling step of refilling the toner into the toner accommodating portion 10a of the toner developing container 12 having the sealing material 64, the developing blade 10e and the developing roller 10d; and (j) a container coupling step of coupling the toner developing container 12 having the sealing material 64, the developing blade 10e and the developing roller 10d with the cleaning container 13 by engaging the pin 41 into them.

<u>Current US Original Classification</u> (1): 399/109

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